## FBs-6NTC

# 6-channel NTC Temperature Input Module



#### Introduction

FBs-6NTC is one of the temperature input modules of FATEK FBs series PLC. It provides 6 channels of Negative (or Positive) temperature coefficient resistance measurement capability with 14-Bit resolution. The scan rate can be 1 or 2 seconds by setting. All the optional features of this module are software configurable, there are no hardware jumpers or switches for user to setup.

### **Specifications**

**Total Channels - 6 CH** 

Resolution-14-Bit

I/O Address Occupied -

1 RI(Input Register)

8 DO(Discrete Output)

**Conversion Time-** 1 Sec.(Fast) or 2 Sec.(Normal)

Accuracy- ±1 %

**Sensor Type-** 2K, 5K, 10K,  $20K\Omega(@25^{\circ}C)$  NTC sensor

**Software Filter-** Moving average

Average Samples- 1,2,4,8 configurable

Recommended Resistance Range- $100\Omega$ ~ $100K\Omega$ 

Sensor Open Circuit Detection- By application program

to detect the reading value out of measurement range

**Isolation**- Transformer(Power) and photo-coupler(Signal)

**Indicator(s)** – 5V PWR LED

**Supply Power-** 24V-15%/+20%, 2VA

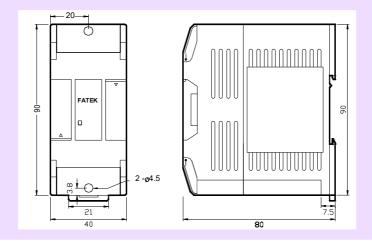
**Internal Power Consumption-** 5V, 35mA

**Operating Temperature-**  $0 \sim 60$  °C

Storage Temperature-  $-20 \sim 80$  °C

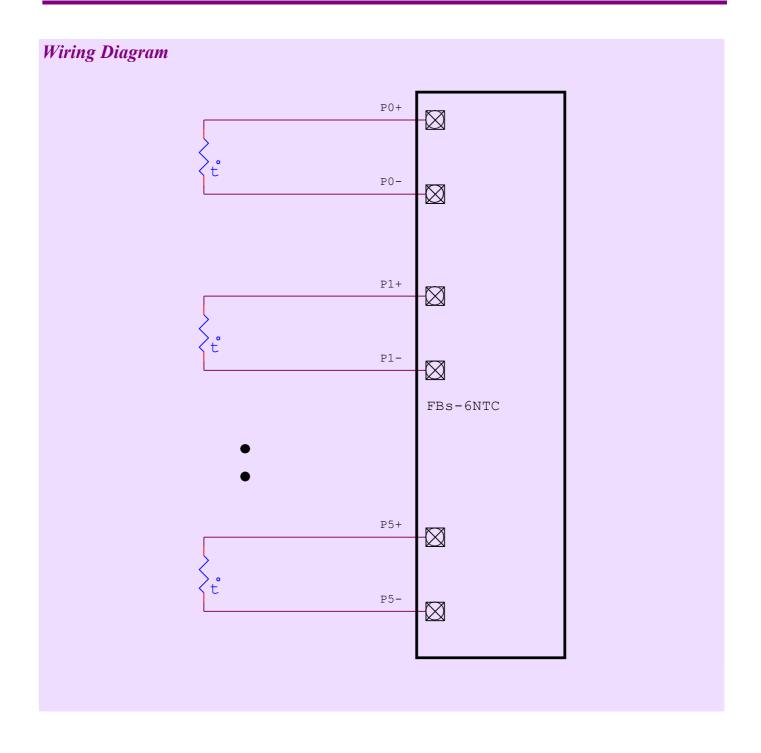
Dimensions- 40(W)x90(H)x80(D) mm

#### **Dimensions**





### 6-channel NTC Temperature Input Module

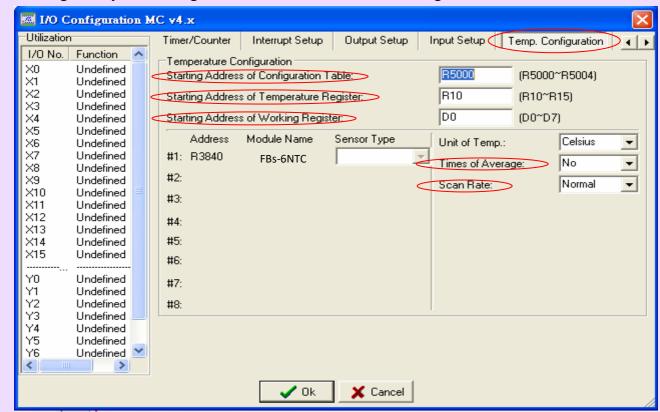




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#### I/O Configuration

Before the temperature value can be retrieved, the user should perform the I/O configuration of temperature module with the help of WinProladder software. The following screen will be shown when performing the "System Configuration", and double click "I/O configuration"



The user needs to assign a starting register of a contiguous register area for Configuration Table,

Temperature Register, and Working Register; also, the settings of Times of Average, and Scan Rate.

Please refer to the chapter 21 of User's Manual II for detailed explanation.

Owing to the reading values provided by the 6NTC module are a non-linear raw A/D conversion value, so when using this module there should put an additional MLC (Multiple-segment Linear Conversion) function instruction in the ladder diagram program, which will convert the raw reading value into the final temperature value.