# Velomitor\* Piezo-velocity Sensor

# Bently Nevada\* Asset Condition Monitoring



## Description

Velomitor\* Piezo-velocity Sensors measure absolute (relative to free space) bearing housing, casing, or structural vibration. Unlike moving-coil velocity transducers, such as the Bently Nevada Seismoprobe\* family of velocity transducers, Velomitor Piezo-velocity sensors are specialized piezoelectric accelerometers that incorporate embedded integrated electronics in a solidstate design. Because they incorporate solid-state electronics and have no moving parts, they do not suffer from mechanical degradation and wear, and can be mounted vertically, horizontally, or at any other angle of orientation.

# **Application Advisory**

If you plan to make housing measurements for overall machine protection, consider the usefulness of the measurement for each application. Most common machine malfunctions (imbalance, misalignment, etc.) originate at the rotor and cause an increase (or at least a change) in rotor vibration. For any housing measurement to be effective for overall machine protection, the machine must faithfully transmit a significant amount of rotor vibration to the bearing housing or machine casing, or more specifically, to the mounting location of the transducer. In addition, you should exercise care in the physical installation of the transducer. Improper installation can degrade the transducer's performance, and/or generate signals that do not represent actual machine vibration. Integration of the output to displacement can make this worse. Exercise extreme caution if integrating to displacement in any case.

Upon request, we can provide engineering services to determine the appropriateness of housing measurements for the machine in question and/or to provide installation assistance.











## **Specifications**

Parameters are specified from +20 °C to +30 °C (+68 °F to +86 °F) and at 100 Hz unless otherwise indicated.

**Note:** Operation outside the specified limits may result in false

readings or loss of machine monitoring.

**Electrical** 

Sensitivity

3.94mV/mm/s (100 mV/in/s) ±5%.

Frequency Response

4.5 Hz to 5 kHz (270 cpm to 300

kcpm) ±3.0 dB.

6.0 Hz to 2.5 kHz (360 cpm to 150

kcpm) ±0.9 dB.

Temperature Sensitivity

-14% to +7.5% typical over the

operating temperature range.

**Velocity Range** 

1270 mm/s (50 in/s) peak.

Transverse Sensitivity

Less than 5% of sensitivity.

Amplitude Linearity

 $\pm 2\%$  to 152 mm/s (6 in/s) peak.

Mounted Resonant Frequency

Greater than 12 kHz.

Broadband Noise Floor (4.5 Hz to 5 kHz)

0.004 mm/s (160 µin/s) rms,

nominal

Maximum Cable Length 305 metres (1,000 feet) of cable, part number 02173006, with no degradation of signal.

## **Hazardous Area Approvals**

Multiple approvals for hazardous areas certified by Canadian Standards Association (CSA) in North America and by LCIE in Europe.

#### North America

Ex ia IIC T4 AEx ia IIC T4

Class I, Div 1, Groups A, B, C, D

Class II, Groups E, F, G

Class III

when installed per dwg 167537

T4 @ -40°C ≤ Ta ≤ 100°C

Ex nL IIC T4 AEx nA IIC T4

Class I, Div 2, Groups A, B, C, D when installed per dwg 167537

T4 @ -40°C ≤ Ta ≤ 100°C

### European/ATEX

Ex ia IIC T4

T4 @ -40°C  $\leq$  Ta  $\leq$  100°C

Ex nA IIC T4 Gc

T4 @ -40°C  $\leq$  Ta  $\leq$  100°C

**IECEx** 

Ex ia IIC T4 Ex nA IIC T4 Gc

T4 @ -40°C ≤ Ta ≤ 100°C

Brazil

Ex ia IIC T4 Ga

T4 @ -40°C ≤ Ta ≤ 100°C

#### **Environmental Limits**

Operating Temperature Range

|                                  | -55 °C to $+121$ °C ( $-67$ °F to $+250$ °F).  | Ordering Information   |  |
|----------------------------------|--|--|--|
| Shock<br>Survivability           |  | Velomitor Piezo-velocity Sensor<br>330500-AXX-BXX  |  |
| Relative<br>Humidity             | To 100% non-submerged; case is hermetically-sealed.  | A: Mounting Thread Adapter Option  0 0 No adapter  0 1 1/2 - 20 UNF  0 2 M8 x 1  0 3 1/4 - 28 UNF  0 4 1/4 - 20 UNC  0 5 Unavailable for 330500. |  |
| Base Strain<br>Sensitivity       | 0.005 in/s/µstrain.  | For 1/4-18 NPT mounting,<br>order 330525.<br>0 6 5/8 – 18 UNF<br>0 7 3/8 – 16 UNC<br>0 8 1/2 – 13 UNC  |  |
| Magnetic Field<br>Susceptibility | <51 μin/s/gauss (50 gauss, 50-<br>60Hz).   | B: Agency Approval Option  00 Not required  01 CSA/US/C  02 ATEX (European)  04 Multiple approvals (CSA, ATEX, Brazil)                           |  |
| Physical                         |  | 61 d211)   |  |
| Weight                           |  | Interconnect Cables AXX  |  |
|                                  | 142 grams (5.0 oz), typical.   | A: Cable length Option in feet   |  |
| Diameter                         | 25.3 mm (0.995 in).  | For the cables listed below, order in increments of 1.0 ft (305 mm).   |  |
| Height                           |  | <b>Example: 0 9</b> = 9 ft   |  |
|                                  | 63.2 mm (2.49 in).   | <b>1 2</b> = 12 ft   |  |
| Case Material                    | 03.2 11111 (2.49 11).  | 9571   |  |
| Connector                        | 316L stainless steel.  | 2-conductor twisted, shielded 22 AWG cable with 2-socket moisture-resistant female connector at one end, terminal lugs at the other end.         |  |
|                                  | 2-pin Mil-C-5015 hermetically-<br>sealed, 304 stainless steel shell.                           | Used with monitors. Not for use with 21128 Velocity Transducer Housing.  |  |
| Mounting<br>Torque               |  | Minimum length: 2.0 ft (0.6 m)   |  |
|                                  | 46 kg cm (40 in-lb) max.   | Maximum length: 99 ft (30 m)   |  |
| Polarity                         |  | 84661  |  |
| · Outrity                        | Pin A goes positive with respect to pin B when the sensor case motion is toward the connector. | 2-conductor twisted, shielded 22<br>AWG armored cable with 2-<br>socket moisture-resistant female  |  |

connector at one end, terminal lugs at the other end.

Used with monitors. Not for use with 21128 Velocity Transducer Housing.

Minimum length: 3.0 ft (0.9 m)

Maximum length: 96 ft (29 m).

#### 89477

2-conductor 18 AWG twisted, shielded cable with right angle 2socket plug at one end, terminal lugs at the other end.

Used with monitors and with 21128 Velocity Transducer Housing.

Minimum length: 2.0 ft (0.6 m)

Maximum length: 99 ft (30 m).

#### 125065

2-conductor 18 AWG twisted, shielded cable with 2-socket plug and fluorosilicone elastomer boot at one end, terminal lugs at the other.

Used with monitors. Not for use with 21128 Velocity Transducer Housing.

Minimum length: 2.0 ft (0.6 m)

Maximum length: 99 ft (30 m).

# Velocity Transducer Housing Assembly 21128-AXX-BXX

### A: Mounting Thread Option

01 Unthreaded
02 3/4 - 14 NPT
03 1/2 - 14 NPT
04 1/2 - 12 BSP

## **B:** Cable Exit Fitting Option

**01** 1/2 - 14 NPT plug

0 2 1/2 -14 NPT explosion-proof

03 1/2 -14 NPT explosion-proof with cable gland seal

**Note:** When using the 21128 housing, cable part number 89477-AA is necessary to connect the Velomitor Sensor to a monitor.

# Velocity Transducer Housing – CENELEC approved 107770-AXX-BXX

This version is a combination of the 330500 Velomitor Sensor and a 21128 Housing **pre-installed** at the factory. It is also rated for CENELEC Zone 1, Group IIC hazardous area applications.

### A: Mounting Thread Option

01 Unthreaded
02 3/4 - 14 NPT
03 1/2 - 14 NPT
04 1/2 - 14 BSP

#### **B:** Cable Exit Fitting Option

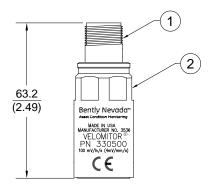
**01** 1/2 - 14 NPT plug

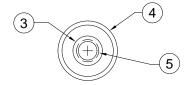
02 1/2 - 14 NPT explosion-proof

03 1/2 - 14 NPT explosion-proof with cable gland seal

| Accessories | <del>-</del>   | 89412-01  | Individual 1/4 - 20 UNC  |
|-------------|--|-----------|--|
| 100070-01   |  |           | mounting adapter.  |
|             | 330500 Velomitor Sensor and Velomitor XA Sensor Manual.  | 89413-01  |  |
| 02173006    |  |           | Individual 1/4 - 18 NPT mounting adapter. Spares only. For new installations, order 330525 velometer.      |
|             | Bulk cable; 2 conductor 18 AWG twisted, shielded cable without connectors or terminal lugs.  Specify number of feet. |           |  |
| 46000-01    |  | 04300015  |  |
|             | Magnetic Base for temporary mounting of Velomitor Sensors.   |           | Individual 5/8 - 18 UNF mounting adapter.  |
|             | Used with 1/4 - 28 UNF mounting thread adapters.   | 161191    |  |
| 46122-01    |  |           | Individual 1/2 - 13 UNC mounting adapter.  |
|             | Quick Connect for semi-permanent mounting of Velomitor Sensors. Used with 1/2 - 20 UNF mounting thread               |           | <b>Note:</b> The Velomitor Sensor is shipped with an adapter. Individual adapters are available as spares. |
|             | adapters.  | 101212-01 |  |
| 89409-01    |  |           | Velomitor Sensor connector kit.  |
|             | Individual 1/2 - 20 UNF mounting adapter.  | 123135-01 | Used with housings and retrofits.  |
| 89410-01    |  |           | Velomitor Sensor Power Module.   |
|             | Individual M8 x 1 mounting adapter.  |           |  |
| 89411-01    |  |           |  |
|             | Individual 1/4 - 28 UNF mounting adapter.  |           |  |

# **Graphs and Figures**





- 1. 2-pin, MIL-C-5015 receptacle
- 2. 15/16 inch hexagonal
- 3. 12.7 (0.500) diameter, 0.8 (0.030) deep counterbore
- 4. 25.3 (0.995) diameter
- 5. 3/8-24 UNF-2B, 6.4 (0.250) minimum threaded depth, 14.0 (0.550) maximum drill depth

Figure 1: Velomitor Piezo-Velocity Sensor Dimensional Drawing

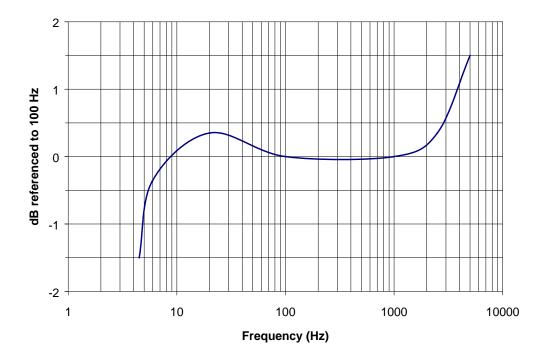


Figure 2: Typical Amplitude Response

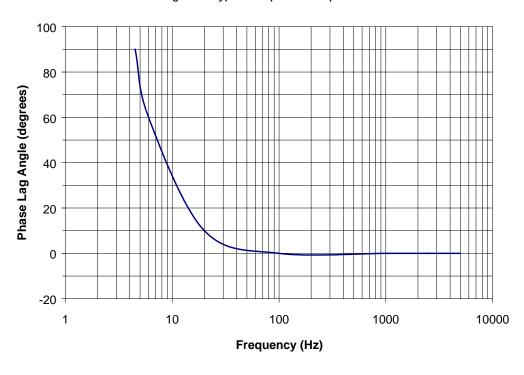


Figure 3: Typical Phase Response

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| Specifications and Orderina Information   |