6ES7518-4AP00-0AB0

Data sheet



SIMATIC S7-1500, CPU 1518-4 PN/DP, central processing unit with 6 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518-4 PN/DP
HW functional status	FS10
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	6 Mbyte

• integrated (for data)	60 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	16 khyta
Size, max. Number of clock memories.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity adjustable Retentivity preset	No
Local data	140
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	10 304, max. number of modules / submodules
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	oz najto, i m catpato are in the processe image
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	,
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	De inscried in total
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max. PIP ON	1
PtP CM Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of
	available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	V
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
in AS, slaveon Ethernet via NTP	Yes Yes
	1 65
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	Vest ID: 4
IP protocol PROFINET IO Controller	Yes; IPv4
PROFINET IO Controller PROFINET IO Dovices	Yes
PROFINET IO Device SIMATIC communication	Yes Yes
Open IE communication	Yes; Optionally also encrypted

Media redundancy	
	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, 	512
max.	540
— of which in line, max.	512
Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
Number of IO Devices per tool, max.	8
Updating times	The minimum value of the update time also depends on communication
— Opuduing times	share set for PROFINET IO, on the number of IO devices, and on the
Update time for IRT	quantity of configured user data
— for send cycle of 125 μs	125 µs
— for send cycle of 125 μs — for send cycle of 187.5 μs	·
— for send cycle of 167.5 μs — for send cycle of 250 μs	187.5 µs
	250 µs to 4 ms 500 µs to 8 ms
— for send cycle of 500 µs — for send cycle of 1 ms	1 ms to 16 ms
·	2 ms to 32 ms
— for send cycle of 2 ms	
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	μο ο στο μο,
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	4 110 10 012 110
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device.	4
max.	
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types • RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device SIMATIC communication	Yes
SIMATIC communication Open IF communication	Yes
Open IE communication Web server	Yes; Optionally also encrypted
Web server Media redundancy	Yes
Media redundancy PROFINITION OF TAXABLE TO THE TAXABLE TO TH	No
PROFINET IO Controller	
Services — PG/OP communication	V
	Yes

la a china a con manda	Al-
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be 	8; in total across all interfaces
simultaneously activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of cornigator accordata
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	1 1110 10 0 12 1110
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— ISOCITIONOUS Mode — IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	Vacuumar una ream
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X3
RJ 45 (Ethernet)Number of ports	Yes; X3
Number of portsintegrated switchProtocols	1
Number of portsintegrated switch	1
Number of portsintegrated switchProtocols	1 No
 Number of ports integrated switch Protocols IP protocol 	1 No Yes; IPv4
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller 	1 No Yes; IPv4 No
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device 	1 No Yes; IPv4 No No
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication 	1 No Yes; IPv4 No No Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication 	1 No Yes; IPv4 No No Yes Yes Yes
Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface	1 No Yes; IPv4 No No Yes Yes Yes
Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types	1 No Yes; IPv4 No No Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 	1 No Yes; IPv4 No No Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes No
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes No Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes The integrated PROFIBUS DP interface
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes No Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types 	1 No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes A8; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
 Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps 	1 No Yes; IPv4 No No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes

 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
RS 485	165
Transmission rate, max.	12 Mbit/s
Protocols	12 Willio
	N-
PROFIsafe	No
Number of connections Number of connections, max.	204: via integrated interfaces of the CDLL and connected CDs / CMs
Number of connections, max. Number of connections reserved for ES/HMI/web	384; via integrated interfaces of the CPU and connected CPs / CMs 10
Number of connections via integrated interfaces	320
Number of conflections via integrated interfaces Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via
	PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
 Media redundancy 	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	Vacuation with TLC V/4 Correction
PG/OP communication S7 routing	Yes; encryption with TLS V1.3 pre-selected
S7 routing Date regard routing	Yes Yes
Data record routing S7 communication, as conver	Yes
S7 communication, as serverS7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See offille fielp (S7 confindincation, user data size)
TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V III II li I
Runtime license required	Yes; "Large" license required
OPC UA Client Application authoration	Yes
Application authentication Security policies.	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 Number of connections, max. Number of nodes of the client interfaces, 	40 5 000
recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	300
max. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
 Number of elements for one call of 	100
OPC_UA_MethodGetHandleList, max.	

Number of simultaneous calls of the client	1
instructions for session management, per connection, max.	
Number of simultaneous calls of the client	5
instructions for data access, per connection, max.	
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	30 000
 Alarms and Conditions 	Yes
Number of program plarms	400
 Number of program alarms 	
Number of alarms for system diagnostics	200
Number of alarms for system diagnostics Further protocols	200
— Number of alarms for system diagnostics Further protocols • MODBUS	
— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode	Yes; MODBUS TCP
— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance	200
— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode	Yes; MODBUS TCP
— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance	Yes; MODBUS TCP
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions	Yes; MODBUS TCP Yes
— Number of alarms for system diagnostics Further protocols ● MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max.	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max.	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm"
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 800 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
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— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
— Number of alarms for system diagnostics Further protocols ■ MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ■ Number of program alarms ■ Number of alarms for system diagnostics ■ Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control ■ Status/control variable	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
— Number of alarms for system diagnostics Further protocols • MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; MODBUS TCP Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
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— Number of alarms for system diagnostics Further protocols ● MODBUS Isochronous mode Equidistance S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms ● Number of program alarms ● Number of alarms for system diagnostics ● Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control ● Status/control ● Status/control variable ● Variables ● Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing ● Forcing	Yes 64 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 5 000 4 000 1 000 4 800 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job

	V
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof Traces	1 000
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	o, op to o 12 No or data por trace are possible
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
Number of available Motion Control resources for	the PLC program; selection guide via the TIA Selection Tool 15 360
technology objects	
 Required Motion Control resources 	
 per speed-controlled axis 	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	440
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	140
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	192
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	V
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	0.00
horizontal installation, min.horizontal installation, max.	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
continuit in stalle C	display is switched off
vertical installation, min.	0 °C
vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
Max. Altitude during expection relating to accelerate.	70 °C
Altitude during operation relating to sea level	5 000 m. Postrictions for installation altitudes > 0 000 m. accompany
Installation altitude above sea level, max. application / booder.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	Von
— LAD	Yes
— FBD — STL	Yes Yes
— STL — SCL	Yes
— GRAPH	Yes
Know-how protection	100
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
Password for display	Yes
Protection level: Write protection	Yes
•	

 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g
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